



POWER PRESS SAFETY TIPS



| Be Prepared | Work Safe | Finish Right |
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| <ul style="list-style-type: none"> ✓ Ensure you have been trained in the safe use of the press ✓ Inspect the equipment for obvious defects: damaged/missing, safeguarding, emergency stop switches ✓ Use appropriate personal protective equipment (PPE): <ul style="list-style-type: none"> – Safety glasses – Hearing protection – Non-slip safety shoes – Suitable cut-resistant gloves – Arm guards if appropriate ✓ Remove rings, bracelets, watches, necklaces before work ✓ Tie back and confine long hair ✓ Wear tight-fitting clothing and/or roll up sleeves to prevent snagging | <ul style="list-style-type: none"> ✓ Perform checks on all safety devices for the power press and the material feeder to confirm they work properly ✓ If required only use the appropriate hand feeding tool ✓ Use lift assist devices when materials are heavy ✓ Use proper material lifting techniques when lifting manually ✓ Do not defeat any safeguarding system ✓ Never defeat two-hand controls ✓ Never have a co-worker help to bypass the safety function of the two-hand controls ✓ Use tongs, brush or vacuum to clean chips or waste off surfaces, do not use compressed air, hands or a rag ✓ Conduct maintenance tasks using lockout/tagout. Maintain machine in accordance with the manufacturer's instructions ✓ Use a proper safety block when performing set up or maintenance | <ul style="list-style-type: none"> ✓ Clean the floor and work area around the machine ✓ Ensure all warning signs are readable ✓ Use a lockout/tagout procedure for cleaning and maintenance ✓ Defective equipment must be tagged and removed from service ✓ Clean and put away PPE ✓ Let your supervisor know of any safety concerns and damage to the equipment |



Speak up!

If you see a hazard, let a supervisor know. Everyone plays a role in your safety and health.

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